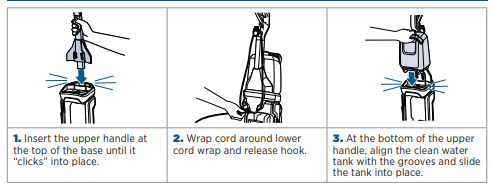
**List all Part Number and/or Components Required:**

|  |  |
| --- | --- |
| **Part Number** | **Description** |
| 3896 | PowerForce Pet Turbo XL |
| 1639133 | Side Talker POP |
| 1639997 | Banner |
| 1639998 | Clean Tank (upper tank) Sticker POP |
| 1628462 | Dirt Tank (lower tank) Sticker POP |
| 1625946 | Foot Talker POP |
| 1639132 | UPC Barcode Sticker – WM x2 per unit |
| 1639136 | SAP Sticker x4 per unit |
| 1636430 | Anderson Label x4 per unit |
| 1642752 | Kraft Carton shipped to DC from Green Bay Packaging |
| N/A | POP Clips included with POP shipments |
| N/A | Zip Ties provided by DC and/or Grandville Printing Company |

**DC CONVERSION INSTRUCTIONS**

1. Get a 3896 PowerForce Pet Turbo XL working unit

1. Open 3896 Litho Carton and remove machine and contents.
   1. Machine will be repackaged into kraft carton part #1642752
   2. Assemble unit (Instructions below)

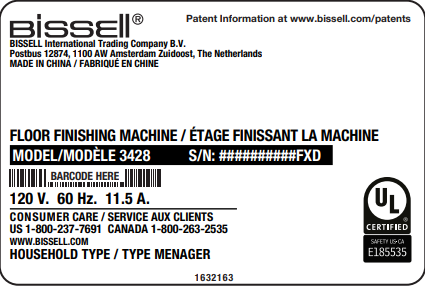


* 1. 3” Tough Stain Brush, Pet Stain Tool, Mesh Bag, Nozzle Clean Out Tool and Formulas will not be used. Dispose or place in bin to keep
  2. Cut the power cord so that the plug with the prongs are removed



* 1. Wrap the cord (with the plug and prongs cut off) around the upper and lower cord wrap, zip tie the power cord to prevent it from unraveling

1. Peel off the PRL label (reference image below) located on the back, bottom foot of the machine



1. Attach UPC barcode sticker, 1639132 in the same spot the PRL was previously located as shown below.



1. Apply Banner (PN 1639997) to the front of the handle via adhesive strip as shown below (there are two foam guides that the handle will fit between), ensuring the banner loops infront of the handle on the unit:

A blue sign with white text

Description automatically generated A close-up of a sign

Description automatically generated

1. Apply POP

**POP:**

* Remove adhesive backing from Dirt Tank (lower tank) Sticker POP (part #1628462) and place in the center of the lower tank
* Remove adhesive backing from Clean Tank (upper tank) Sticker POP (part #1639998) and place in the center of the lower tank
* Remove adhesive backing from POP clip and place clip on right side of machine (2-3 clips may be needed to position side talker evenly and securly). Place the Side Talker POP (part #1639133) in the clip(s). Ensure the side talker is sitting upright along length on the side of the unit
* Bend foot talker backward at base of artwork where dotted line instructs to and remove adhesive backing from bottom of Foot Talker (part #1625946). Place adhesive strip face down on the foot/nozzle of the machine so foot talker artwork is facing toward you

1. Place **FULLY ASSEMBLED** unit into the part #1642752 kraft carton
   1. Bubble Wrap unit and conceal unit by taping bubble wrap
   2. Place unit into carton
   3. Fill voids inside carton with buddle wrap
   4. Tape carton shut
2. Place SAP Carton label (part #1639136) on all 4 sides of carton



1. Place Anderson Label (part #1636430) on all 4 sides of the carton, below the SAP label

A red and white striped pattern

Description automatically generated

1. Place a UPC Sticker (part #1639132) on bottom right corner of one of the larger panels

A barcode on a white background

Description automatically generated

1. Cartons with labels should appear as shown below:

A white box with red text

Description automatically generated

1. Place units on pallet according to [3899 pallet instructions](https://supplier.bissell.com/Pallet/PalletDiagramDisplay.aspx?l=H&i=3899&c=) on Intraclean.